**GENERAL DESCRIPTION**

The most outstanding features of this Dimension QS40.481 DIN-rail power supply are the extremely high efficiency and the small size, which are achieved by a synchronous rectification, a bridgeless PFC circuit and additional unique design details.

Large power reserves of 150% and built-in large sized output capacitors support the starting of heavy loads such as DC motors or capacitive loads. In many cases this allows the use of a unit from a lower wattage class which saves space and money.

High immunity to transients and power surges as well as low electromagnetic emissions makes usage in nearly every environment possible.

The integrated input fuse as well as the near zero input inrush current make installation and usage simple. Diagnostics are easy due to the DC-OK relay, a green DC-OK LED and the red overload LED.

A large international approval package for a variety of applications makes this unit suitable for nearly every application.

**SHORT-FORM DATA**

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Output voltage</td>
<td>DC 48V nominal</td>
</tr>
<tr>
<td>Adjustment range</td>
<td>48 - 54Vdc</td>
</tr>
<tr>
<td>Output current</td>
<td>20 – 17.8A continuous</td>
</tr>
<tr>
<td></td>
<td>30 – 26.7A short term (4s)</td>
</tr>
<tr>
<td>Output power</td>
<td>960W continuous</td>
</tr>
<tr>
<td></td>
<td>1440W short term (4s)</td>
</tr>
<tr>
<td>Output ripple</td>
<td>&lt; 150mVpp 20Hz to 20MHz</td>
</tr>
<tr>
<td>Input voltage</td>
<td>AC 100-240V -15% to +10%</td>
</tr>
<tr>
<td>Mains frequency</td>
<td>50-60Hz ±6%</td>
</tr>
<tr>
<td>AC Input current</td>
<td>8.6 / 4.5A at 120 / 230Vac</td>
</tr>
<tr>
<td>Power factor</td>
<td>0.99 / 0.99 at 120 / 230Vac</td>
</tr>
<tr>
<td>AC Inrush current</td>
<td>17 / 11A peak at 120 / 230Vac</td>
</tr>
<tr>
<td>Efficiency</td>
<td>93.9 / 95.0% at 120 / 230Vac</td>
</tr>
<tr>
<td>Losses</td>
<td>62.4 / 50.5W at 120 / 230Vac</td>
</tr>
<tr>
<td>Temperature range</td>
<td>-25°C to +70°C operational</td>
</tr>
<tr>
<td>Derating</td>
<td>24W/°C ±60 to +70°C between 85-90Vac see chapter 18</td>
</tr>
<tr>
<td>Hold-up time</td>
<td>27 / 27ms at 120 / 230Vac</td>
</tr>
<tr>
<td>Dimensions</td>
<td>125x124x127mm at 120 / 230Vac</td>
</tr>
<tr>
<td>Weight</td>
<td>1900g / 4.2lb</td>
</tr>
</tbody>
</table>
INDEX

1. Intended Use .......................................................3
2. Installation Requirements ...................................3
3. AC-Input...............................................................5
4. Input Inrush Current ...........................................6
5. DC-Input...............................................................6
6. Output .................................................................7
7. Hold-up Time.........................................................9
8. DC-OK Relay Contact ........................................ 10
9. Shut-down Input .............................................. 10
10. Remote Control of Output Voltage ................. 11
11. Internal Data Logging...........................................11
12. Efficiency and Power Losses.............................. 12
13. Lifetime Expectancy and MTBF .......................... 13
14. Functional Diagram ........................................... 13
15. Terminals and Wiring ........................................ 14
16. Front Side and User Elements ........................... 15
17. EMC ................................................................. 16
18. Environment ...................................................... 17
19. Protection Features ............................................ 18
20. Safety Features .................................................. 18
21. Dielectric Strength ............................................ 19
22. Approvals and Fulfilled Standard ................. 20
23. Regulatory Compliance ..................................... 21
24. Physical Dimensions and Weight ........................ 22
25. Accessories ..................................................... 23
26. Application Notes ............................................. 25
26.1. Repetitive Pulse Loading................................. 25
26.2. Peak Current Capability ................................... 26
26.3. External Input Protection ................................. 26
26.4. Charging of Batteries ...................................... 27
26.5. Output Circuit Breakers ................................... 27
26.6. Parallel Use to Increase Output Power ........... 28
26.7. Parallel Use for Redundancy ............................ 28
26.8. Series Operation ............................................... 29
26.9. Inductive and Capacitive Loads ...................... 29
26.11. Operation on Two Phases ............................... 30
26.12. Use in a Tightly Sealed Enclosure ................... 30
26.13. Mounting Orientations ................................... 31

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TERMINOLOGY AND ABBREVIATIONS

PE and ☭ symbol
PE is the abbreviation for Protective Earth and has the same meaning as the symbol ☭.

Earth, Ground
This document uses the term “earth” which is the same as the U.S. term “ground”.

T.b.d.
To be defined, value or description will follow later.

AC 230V
A figure displayed with the AC or DC before the value represents a nominal voltage with standard tolerances (usually ±15%) included.
E.g.: DC 12V describes a 12V battery disregarding whether it is full (13.7V) or flat (10V)

230Vac
A figure with the unit (Vac) at the end is a momentary figure without any additional tolerances included.

50Hz vs. 60Hz
As long as not otherwise stated, AC 230V parameters are valid at 50Hz mains frequency.

may
A key word indicating flexibility of choice with no implied preference.

shall
A key word indicating a mandatory requirement.

should
A key word indicating flexibility of choice with a strongly preferred implementation.
1. INTENDED USE

This device is designed for installation in an enclosure and is intended for commercial use, such as in industrial control, process control, monitoring and measurement equipment or the like.

Do not use this device in equipment, where malfunctioning may cause severe personal injury or threaten human life without additional appropriate safety devices, that are suited for the end application.

If this device is used in a manner outside of its specification, the protection provided by the device may be impaired.

2. INSTALLATION REQUIREMENTS

![WARNING] Risk of electrical shock, fire, personal injury or death.

- Turn power off before working on the device and protect against inadvertent re-powering.
- Do not open, modify or repair the device.
- Use caution to prevent any foreign objects from entering into the housing.
- Do not use in wet locations or in areas where moisture or condensation can be expected.
- Do not touch during power-on, and immediately after power-off. Hot surface may cause burns.

Obey the following installation instructions:

This device may only be installed and put into operation by qualified personnel.

This device does not contain serviceable parts. The tripping of an internal fuse is caused by an internal defect.

If damage or malfunction should occur during installation or operation, immediately turn power off and send unit to the factory for inspection.

Install device in an enclosure providing protection against electrical, mechanical and fire hazards.

Install the device onto a DIN-rail according to EN 60715 with the input terminals on the bottom of the device. Other mounting orientations require a reduction in output current.

Make sure that the wiring is correct by following all local and national codes. Use appropriate copper cables that are designed for a minimum operating temperature of 60°C for ambient temperatures up to +45°C, 75°C for ambient temperatures up to +60°C and 90°C for ambient temperatures up to +70°C. Ensure that all strands of a stranded wire enter the terminal connection. Unused screw terminals should be securely tightened. Use ferrules for wires on the input terminals.

The device is designed for pollution degree 2 areas in controlled environments. No condensation or frost is allowed.

The enclosure of the device provides a degree of protection of IP20. The enclosure does not provide protection against spilled liquids.

The device is designed for overvoltage category II zones.

The device is designed as “Class of Protection I” equipment according to IEC 61140. Do not use without a proper PE (Protective Earth) connection.

The device is suitable to be supplied from TN, TT or IT mains networks. The continuous voltage between the input terminal and the PE potential must not exceed 276Vac.

A disconnecting means shall be provided for the input of the device.

The device is designed for convection cooling and does not require an external fan. Do not obstruct airflow and do not cover ventilation grid!

The device is designed for altitudes up to 4000m (13125ft). Above 2000m (6560ft) a reduction in output current is required.

Keep the following minimum installation clearances: 40mm on top, 20mm on the bottom, 5mm left and right side. Increase the 5mm to 15mm in case the adjacent device is a heat source. When the device is permanently loaded with less than 50%, the 5mm can be reduced to zero.
The device is designed, tested and approved for branch circuits up to 30A (UL) and 32A (IEC) without additional protection device. If an external fuse is utilized, do not use circuit breakers smaller than 16A B- or C-Characteristic to avoid a nuisance tripping of the circuit breaker.

The maximum surrounding air temperature is +70°C (+158°F). The operational temperature is the same as the ambient or surrounding air temperature and is defined 2cm below the device.

The device is designed to operate in areas between 5% and 95% relative humidity.

**Installation Instructions for Hazardous Location Areas**

The device is suitable for use in Class I Division 2 Groups A, B, C, D locations and for use in Group II Category 3 (Zone 2) environments.

Classification: ATEX: EPS 14 ATEX 1638 X, II 3G EX nA nC IIC T3 Gc / IECEx EPS 14.0007X.

**WARNING EXPLOSION HAZARDS!**

Substitution of components may impair suitability for this environment. Do not disconnect the unit or operate the voltage adjustment or S/P jumper unless power has been switched off or the area is known to be non-hazardous.

A suitable enclosure must be provided for the end product which has a minimum protection of IP54 and fulfills the requirements of the EN 60079-0.
3. AC-INPUT

AC input nom. AC 100-240V suitable for TN, TT and IT mains networks
AC input range 90-264Vac continuous operation
85-90Vac < 55°C ambient temperature continuously allowed
> 55°C ambient temperature short term or with output derating according Fig. 18-1
60-85Vac full power for up to 200ms
0-85Vac no damage to the unit
264-300Vac < 500ms

Allowed voltage L or N to earth max. 300Vac continuous, IEC 62103
Input frequency nom. 50–60Hz ±6%

Turn-on voltage typ. 80Vac steady-state value, load independent, see Fig. 3-1
Shut-down voltage typ. 74Vac steady-state value, load independent, see Fig. 3-1

External input protection See recommendations in chapter 4.3.

<table>
<thead>
<tr>
<th>AC 100V</th>
<th>AC 120V</th>
<th>AC 230V</th>
</tr>
</thead>
<tbody>
<tr>
<td>Input current</td>
<td>typ.</td>
<td>10.5A</td>
</tr>
<tr>
<td>Power factor*</td>
<td>typ.</td>
<td>0.99</td>
</tr>
<tr>
<td>Crest factor**</td>
<td>typ.</td>
<td>1.47</td>
</tr>
</tbody>
</table>

Start-up delay typ. 800ms 750ms 700ms see Fig. 3-2
Rise time typ. 16ms 16ms 16ms at 48V, 20A, resistive load, 0mF see Fig. 3-2
typ. 55ms 55ms 55ms at 48V, 20A, resistive load, 20mF see Fig. 3-2

Turn-on overshoot max. 100mV 100mV 100mV see Fig. 3-2

*) The power factor is the ratio of the true (or real) power to the apparent power in an AC circuit.
**) The crest factor is the mathematical ratio of the peak value to RMS value of the input current waveform.

Fig. 3-1 Input voltage range
Fig. 3-2 Turn-on behavior, definitions
Fig. 3-3 Input current vs. output load at 48V
Fig. 3-4 Power factor vs. output load at 48V

Dez. 2020 / Rev. 1.3 DS-QS40.481-EN
All parameters are specified at 48V, 20A, 230Vac, 25°C ambient and after a 5 minutes run-in time unless otherwise noted.
4. **INPUT INRUSH CURRENT**

The power supply is equipped with an active inrush current limitation circuit, which limits the input inrush current after turn-on to a negligible low value. The input current is usually smaller than the steady state input current.

<table>
<thead>
<tr>
<th></th>
<th>AC 100V</th>
<th>AC 120V</th>
<th>AC 230V</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Inrush current)</strong></td>
<td>max.</td>
<td>25A&lt;sub&gt;peak&lt;/sub&gt;</td>
<td>22A&lt;sub&gt;peak&lt;/sub&gt;</td>
</tr>
<tr>
<td></td>
<td>typ.</td>
<td>20A&lt;sub&gt;peak&lt;/sub&gt;</td>
<td>17A&lt;sub&gt;peak&lt;/sub&gt;</td>
</tr>
<tr>
<td><strong>Inrush energy</strong></td>
<td>max.</td>
<td>5A&lt;sup&gt;2&lt;/sup&gt;s</td>
<td>5A&lt;sup&gt;2&lt;/sup&gt;s</td>
</tr>
</tbody>
</table>

*) The charging current into EMI suppression capacitors is disregarded in the first microseconds after switch-on.

![Fig. 4-1 Typical turn-on behaviour at nominal load and 25°C ambient temperature](image)

5. **DC-INPUT**

Do not operate this power supply with DC-input voltage. Check the CPS20.481-D1 unit instead. Two CPS20.241-D1 units in parallel might be necessary.
6. OUTPUT

Output voltage
nom. DC 48V
Adjustment range
nom. 48-54Vdc guaranteed
max. 56Vdc***) at clockwise end position of potentiometer
Factory setting
typ. 48.0Vdc ±0.2%, at full load, cold unit, in “single use” mode
typ. 46.0Vdc ±0.5%, at full load, cold unit, in “parallel use” mode
typ. 48.0Vdc at no load, cold unit, in “parallel use” mode
Line regulation
max. 10mV 85-300Vac
Load regulation
max. 50mV in “single use” mode: static value, 0A→20A, see Fig. 6-1
typ. 2000mV in “parallel use” mode: static value, 0A→20A, see Fig. 6-2
Ripple and noise voltage
max. 150mVpp 20Hz to 20MHz, 50Ohm
Output current
nom. 20A continuously available at 48V, see Fig. 6-1 and Fig. 6-2
nom. 17.8A continuously available at 54V, see Fig. 6-1 and Fig. 6-2
nom. 30A short term available BonusPower®*, at 48V for typical 4s, see Fig. 6-1 and Fig. 6-2
nom. 26.7A short term available BonusPower®*, at 54V for typical 4s, see Fig. 6-1 and Fig. 6-2
typ. 55A up to 10ms, output voltage stays above 40V, see Fig. 6-4, This peak current is available once every second. See chapter 4.2 for more peak current measurements.
Output power
nom. 960W continuously available at 48-54V
nom. 1440W*) short term available BonusPower®* at 48-54V
BonusPower® time
typ. 4s duration until the output voltage dips, see Fig. 6-5
BonusPower® recovery time
typ. 7s overload free time to reset power manager, see Fig. 6-6
Short-circuit current
min. 30A****) load impedance 50mOhm, see Fig. 6-3
max. 35A****) load impedance 50mOhm, see Fig. 6-3
max. 11.5A average (R.M.S.) current, load impedance 50mOhm, see Fig. 6-3
typ. 62A up to 10ms, load impedance <10mOhm, see Fig. 6-4
Output capacitance
typ. 3 700µF included in the power supply

*) BonusPower®, short term power capability (up to typ. 4s)
The power supply is designed to support loads with a higher short-term power requirement without damage or shutdown. The short-term duration is hardware controlled by an output power manager. This BonusPower® is repeatedly available. Detailed information can be found in chapter 4.1. If the power supply is loaded longer with the BonusPower® than shown in the Bonus-time diagram (see Fig. 6-5), the max. output power is automatically reduced to 960W. If the power requirement is continuously above 960W and the voltage falls below approx. 40V (due to the current regulating mode at overload), the unit shuts-off and makes periodical restart attempts. This behavior is called hiccup mode which is described below. If the voltage is above 40V, the unit continuously delivers current.

**) Hiccup**PLUS Mode
Up to 4s of overloading, the power supply delivers continuous output current. After this, the output power is reduced to nearly zero for approx. 17s before a new start attempt is automatically performed. If the overload has been cleared, the device will operate normally. If the overload still exists, the output current will be delivered for 2 to 4s (depending on the overload) again followed by a 17s rest time. This cycle is repeated as long as the overload exists. See Fig. 6-3. During the off-period a small rest voltage and rest current is present on the output.

***) Discharge current of output capacitors is not included.

****) This is the maximum output voltage which can occur at the clockwise end position of the potentiometer due to tolerances. It is not guaranteed value which can be achieved. The typical value is about 55V.

Dez. 2020 / Rev. 1.3 DS-QS40.481-EN
All parameters are specified at 48V, 20A, 230Vac, 25°C ambient and after a 5 minutes run-in time unless otherwise noted.
The BonusPower® is available as soon as power comes on and after the end of an output short circuit or output overload.

Dez. 2020 / Rev. 1.3 DS-QS40.481-EN
All parameters are specified at 48V, 20A, 230Vac, 25°C ambient and after a 5 minutes run-in time unless otherwise noted.
## 7. **Hold-up Time**

<table>
<thead>
<tr>
<th>Hold-up Time</th>
<th>AC 100V</th>
<th>AC 120V</th>
<th>AC 230V</th>
</tr>
</thead>
<tbody>
<tr>
<td>typ.</td>
<td>54ms</td>
<td>54ms</td>
<td>54ms</td>
</tr>
<tr>
<td>min.</td>
<td>45ms</td>
<td>45ms</td>
<td>45ms</td>
</tr>
<tr>
<td>typ.</td>
<td>27ms</td>
<td>27ms</td>
<td>27ms</td>
</tr>
<tr>
<td>min.</td>
<td>23ms</td>
<td>23ms</td>
<td>23ms</td>
</tr>
</tbody>
</table>

**Fig. 7-1** Hold-up time vs. input voltage

**Fig. 7-2** Shut-down behavior, definitions

<table>
<thead>
<tr>
<th>Input Voltage</th>
<th>90</th>
<th>120</th>
<th>155</th>
<th>190</th>
<th>230Vac</th>
</tr>
</thead>
<tbody>
<tr>
<td>60ms</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>50ms</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>40ms</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>30ms</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>20ms</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>10ms</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>0</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
8. DC-OK RELAY CONTACT

This feature monitors the output voltage, which is produced by the power supply itself. It is independent of a back-fed voltage from a unit connected in parallel to the power supply output.

| Contact closes | As soon as the output voltage reaches 90% of the adjusted output voltage. |
| Contact opens  | As soon as the output voltage dips more than 10% below the adjusted output voltage. Short dips will be extended to a signal length of 250ms. Dips shorter than 1ms will be ignored. |
| Contact re-closes | As soon as the output voltage exceeds 90% of the adjusted voltage. |
| Contact ratings | max 60Vdc 0.3A, 30Vdc 1A, 30Vac 0.5A resistive load |
|                 | min 1mA at 5Vdc min. permissible load |
| Isolation voltage | See dielectric strength table in section 21. |

This feature allows a switch-off of the output of the power supply with a signal switch or an external voltage. The shut-down occurs immediately while the turn-on is delayed up to 350ms. In a shut-down condition, the output voltage is <4V and the output power is <0.5W.

The voltage between different minus pole output terminals must be below 1V when units are connected in parallel. In a series operation of multiple power supplies only wiring option “A” with individual signal switches is allowed.

Please note:
- Option C requires a current sink capability of the voltage source. Do not use a blocking diode.
- The shut-down function has no safety feature included.

9. SHUT-DOWN INPUT

This feature allows a switch-off of the output of the power supply with a signal switch or an external voltage. The shut-down occurs immediately while the turn-on is delayed up to 350ms. In a shut-down condition, the output voltage is <4V and the output power is <0.5W.

The voltage between different minus pole output terminals must be below 1V when units are connected in parallel. In a series operation of multiple power supplies only wiring option “A” with individual signal switches is allowed.

Please note:
- Option C requires a current sink capability of the voltage source. Do not use a blocking diode.
- The shut-down function has no safety feature included.
10. REMOTE CONTROL OF OUTPUT VOLTAGE

The shut-down input can also be used to remotely adjust the output voltage between typically 44Vdc and 54Vdc. All other functions of shut-down input remain the same. The control voltage is referenced to the main ground (negative output voltage).

![Remote control of the output voltage](image1)

![Applying the control voltage](image2)

**Instructions:**
1. Set the unit into “Single Use” mode
2. Set the output voltage adjustment (48-54V) to the maximum desired voltage.
3. Apply a control voltage to reduce the output voltage

11. INTERNAL DATA LOGGING

A protected microcontroller inside the power supply acquires and stores operating data during the life of the unit. The data can be downloaded with a small tool and special software by the PULS service and repair personnel, even when the unit is defect. The data allows for better troubleshooting. Analysis of what happened before a failure can be determined much more accurately.

**Acquired data:**
- Family name of unit (QS40), revision of firmware
- Operational hours
- Expired portion of lifetime (combination of temperature and period of time)
- Maximum ambient temperatures with timestamp (max. 47 values)
- Maximal input voltages with timestamp (max. 47 values) and type of input voltage (AC or DC)
- Failure report (various internal errors)
- Number and timestamp of input overvoltage transients
- Number and timestamp of over-temperature shut-downs
- Number of turn-on sequences

The data will be acquired with a fixed sampling rate unless the peak detectors do trigger due to an abnormal condition. In such cases, the abnormal condition will be captured. Furthermore, data will be acquired every time shortly before the unit switches off.
12. **EFFICIENCY AND POWER LOSSES**

<table>
<thead>
<tr>
<th>Efficiency</th>
<th>AC 100V</th>
<th>AC 120V</th>
<th>AC 230V</th>
</tr>
</thead>
<tbody>
<tr>
<td>typ.</td>
<td>93.5%</td>
<td>93.9%</td>
<td>95.0% at 48V, 20A</td>
</tr>
<tr>
<td>Average efficiency (^1)</td>
<td>typ.</td>
<td>92.9%</td>
<td>93.3%</td>
</tr>
<tr>
<td>Power losses</td>
<td>typ.</td>
<td>3.6W</td>
<td>3.5W</td>
</tr>
<tr>
<td></td>
<td>typ.</td>
<td>13.5W</td>
<td>12.8W</td>
</tr>
<tr>
<td></td>
<td>typ.</td>
<td>35.6W</td>
<td>34.0W</td>
</tr>
<tr>
<td></td>
<td>typ.</td>
<td>66.7W</td>
<td>62.4W</td>
</tr>
</tbody>
</table>

\(^1\) The average efficiency is an assumption for a typical application where the power supply is loaded with 25% of the nominal load for 25% of the time, 50% of the nominal load for another 25% of the time, 75% of the nominal load for another 25% of the time and with 100% of the nominal load for the rest of the time.

---

Fig. 12-1  **Efficiency vs. output current at 48V, typ.**

![Efficiency vs. output current at 48V, typ.](image1)

Fig. 12-2  **Losses vs. output current at 48V, typ.**

![Losses vs. output current at 48V, typ.](image2)

Fig. 12-3  **Efficiency vs. input voltage at 48V, 20A, typ.**

![Efficiency vs. input voltage at 48V, 20A, typ.](image3)

Fig. 12-4  **Losses vs. input voltage at 48V, 20A, typ.**

![Losses vs. input voltage at 48V, 20A, typ.](image4)
13. LIFETIME EXPECTANCY AND MTBF

<table>
<thead>
<tr>
<th></th>
<th>AC 100V</th>
<th>AC 120V</th>
<th>AC 230V</th>
</tr>
</thead>
<tbody>
<tr>
<td>Calculated lifetime expectancy(^*))</td>
<td>299 000h(^1)</td>
<td>305 000h(^1)</td>
<td>327 000h(^1)</td>
</tr>
<tr>
<td></td>
<td>106 000h</td>
<td>108 000h</td>
<td>116 000h</td>
</tr>
<tr>
<td></td>
<td>180 000h(^1)</td>
<td>193 000h(^1)</td>
<td>253 000h(^1)</td>
</tr>
<tr>
<td></td>
<td>64 000h</td>
<td>68 000h</td>
<td>90 000h</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>MTBF(^)) SN 29500, IEC 61709</th>
<th>491 000h</th>
<th>481 000h</th>
<th>537 000h</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ground Benign MBF 217F</td>
<td>274 000h</td>
<td>269 000h</td>
<td>300 000h</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>MTBF(^)) MIL HDBK 217F Ground Benign</th>
<th>170 000h</th>
<th>171 000h</th>
<th>183 000h</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ground Benign GB25</td>
<td>126 000h</td>
<td>127 000h</td>
<td>137 000h</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>MTBF(^)) MIL HDBK 217F Ground Fixed</th>
<th>36 000h</th>
<th>36 000h</th>
<th>39 000h</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ground Fixed GF25</td>
<td>27 000h</td>
<td>27 000h</td>
<td>30 000h</td>
</tr>
</tbody>
</table>

\(^*)\) The calculated lifetime expectancy shown in the table indicates the minimum operating hours (service life) and is determined by the lifetime expectancy of the built-in electrolytic capacitors. Lifetime expectancy is specified in operational hours and is calculated according to the capacitor’s manufacturer specification. The manufacturer of the electrolytic capacitors only guarantees a maximum life of up to 15 years (131 400h). Any number exceeding this value is a calculated theoretical lifetime which can be used to compare devices.

\(\^\)\) MTBF stands for Mean Time Between Failure, which is calculated according to statistical device failures, and indicates reliability of a device. It is the statistical representation of the likelihood of a unit to fail and does not necessarily represent the life of a product. The MTBF figure is a statistical representation of the likelihood of a device to fail. A MTBF figure of e.g. 1 000 000h means that statistically one unit will fail every 100 hours if 10 000 units are installed in the field. However, it can not be determined if the failed unit has been running for 50 000h or only for 100h.

14. FUNCTIONAL DIAGRAM

[Functional diagram image]
### 15. TERMINALS AND WIRING

The terminals are IP20 Finger safe constructed and suitable for field and factory wiring.

<table>
<thead>
<tr>
<th>Type</th>
<th>Input</th>
<th>Output</th>
<th>DC-OK, Shut-down</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>screw termination</td>
<td>screw termination</td>
<td>spring-clamp termination</td>
</tr>
<tr>
<td>Solid wire</td>
<td>0.5-6mm²</td>
<td>0.5-16mm²</td>
<td>0.15-1.5mm²</td>
</tr>
<tr>
<td>Stranded wire</td>
<td>0.5-4mm²</td>
<td>0.5-10mm²</td>
<td>0.15-1.5mm²</td>
</tr>
<tr>
<td>American Wire Gauge</td>
<td>AWG 20-10</td>
<td>AWG 22-8</td>
<td>AWG 26-14</td>
</tr>
<tr>
<td>Max. wire diameter</td>
<td>2.8mm (including ferrules)</td>
<td>5.2mm (including ferrules)</td>
<td>1.5mm (including ferrules)</td>
</tr>
<tr>
<td>Wire stripping length</td>
<td>7mm / 0.28inch</td>
<td>12mm / 0.5inch</td>
<td>7mm / 0.28inch</td>
</tr>
<tr>
<td>Screwdriver</td>
<td>3.5mm slotted or cross-head No 2</td>
<td>3.5mm or 5mm slotted or cross-head No 2</td>
<td>3mm slotted (to open the spring)</td>
</tr>
<tr>
<td>Recommended tightening torque</td>
<td>1Nm, 9lb.in</td>
<td>2.3Nm, 20.5lb.in</td>
<td>Not applicable</td>
</tr>
</tbody>
</table>

**Instructions:**

a) Use appropriate copper cables that are designed for minimum operating temperatures of:
   - 60°C for ambient up to 45°C and
   - 75°C for ambient up to 60°C minimum
   - 90°C for ambient up to 70°C minimum.

b) Follow national installation codes and installation regulations!

c) Ensure that all strands of a stranded wire enter the terminal connection!

d) Do not use the unit without PE connection.

e) Unused terminal compartments should be securely tightened.

f) Ferrules are allowed.

---

**Daisy chaining:**

Daisy chaining (jumping from one power supply output to the next) is allowed as long as the average output current through one terminal pin does not exceed 54A. If the current is higher, use a separate distribution terminal block as shown in Fig. 15-2.

---

![Fig. 15-1 Daisy chaining of outputs](image1)

![Fig. 15-2 Using distribution terminals](image2)
16. FRONT SIDE AND USER ELEMENTS

![Front Side Diagram]

**A Input Terminals** (Screw terminals)
- **N, L** Line input
- **PE** (Protective Earth) input

**B Output Terminals** (Screw terminals, two pins per pole)
- **+** Positive output
- **-** Negative (return) output

**C “Parallel Use” “Single Use” Selector**
Set jumper to “Parallel Use” when power supplies are connected in parallel to increase the output power. In order to achieve a sharing of the load current between the individual power supplies, the “parallel use” regulates the output voltage in such a manner that the voltage at no load is approx. 4% higher than at nominal load. See also chapter 4.6. A missing jumper is equal to a “Single Use” mode.

**D Output Voltage Potentiometer**
Multi turn potentiometer;
Open the flap to set the output voltage.

**E DC-OK LED** (green)
On, when the voltage on the output terminals is >90% of the adjusted output voltage

**F Overload LED** (red)
- On, when the voltage on the output terminals is <90% of the adjusted output voltage, or in case of a short circuit in the output.
- Flashing, when the shut-down has been activated or the unit has switched off due to over-temperature.
- Input voltage is required

**G DC-OK Relay Contact**
The DC-OK relay contact is synchronized with the DC-OK LED. See chapter 8 for details.

**H Shut-down and Remote Control Input**
Allows the power supply to be shut down. Can be activated with a switch contact or an external voltage.
The remote control input allows adjusting the output voltage between 44V and 54V. See chapter 9 and 10 for details.

---

**Indicators, LEDs**

<table>
<thead>
<tr>
<th>Mode</th>
<th>Overload LED</th>
<th>DC-OK LED</th>
<th>DC-OK Contact</th>
</tr>
</thead>
<tbody>
<tr>
<td>Normal mode</td>
<td>OFF</td>
<td>ON</td>
<td>Closed</td>
</tr>
<tr>
<td>During BonusPower®</td>
<td>OFF</td>
<td>ON</td>
<td>Closed</td>
</tr>
<tr>
<td>Overload (Hiccup mode)</td>
<td>flashing</td>
<td>OFF</td>
<td>Open</td>
</tr>
<tr>
<td>Output short circuit</td>
<td>flashing</td>
<td>OFF</td>
<td>Open</td>
</tr>
<tr>
<td>Temperature Shut-down</td>
<td>flashing</td>
<td>OFF</td>
<td>Open</td>
</tr>
<tr>
<td>Active Shut-down input</td>
<td>flashing</td>
<td>OFF</td>
<td>Open</td>
</tr>
<tr>
<td>No input power</td>
<td>OFF</td>
<td>OFF</td>
<td>Open</td>
</tr>
</tbody>
</table>

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All parameters are specified at 48V, 20A, 230Vac, 25°C ambient and after a 5 minutes run-in time unless otherwise noted.
17. EMC

The power supply is suitable for applications in industrial environment as well as in residential, commercial and light industry environment without any restrictions. A detailed EMC report is available on request.

### EMC Immunity

According generic standards: EN 61000-6-1 and EN 61000-6-2

<table>
<thead>
<tr>
<th>Phenomenon</th>
<th>Standard</th>
<th>Condition</th>
<th>Criterion</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electrostatic discharge</td>
<td>EN 61000-4-2</td>
<td>Contact discharge</td>
<td>8kV</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Air discharge</td>
<td>15kV</td>
</tr>
<tr>
<td>Electromagnetic RF field</td>
<td>EN 61000-4-3</td>
<td>80MHz-2.7GHz</td>
<td>20V/m</td>
</tr>
<tr>
<td>Fast transients (Burst)</td>
<td>EN 61000-4-4</td>
<td>Input lines</td>
<td>4kV</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Output lines</td>
<td>2kV</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Signal lines (coupling clamp)</td>
<td>2kV</td>
</tr>
<tr>
<td>Surge voltage on input</td>
<td>EN 61000-4-5</td>
<td>L → N</td>
<td>2kV</td>
</tr>
<tr>
<td></td>
<td></td>
<td>L → PE, N → PE</td>
<td>4kV</td>
</tr>
<tr>
<td>Surge voltage on output</td>
<td>EN 61000-4-5</td>
<td>+ → PE</td>
<td>1kV</td>
</tr>
<tr>
<td></td>
<td></td>
<td>+ / - PE</td>
<td>1kV</td>
</tr>
<tr>
<td>Surge voltage on signal lines</td>
<td>EN 61000-4-5</td>
<td>DC-OK signal → PE</td>
<td>1kV</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Shut-down input → PE</td>
<td>not relevant due to wire length <strong>)</strong></td>
</tr>
<tr>
<td>Conducted disturbance</td>
<td>EN 61000-4-6</td>
<td>0.15-80MHz</td>
<td>20V</td>
</tr>
<tr>
<td>Mains voltage dips</td>
<td>EN 61000-4-11</td>
<td>0% of 100Vac</td>
<td>0Vac, 20ms</td>
</tr>
<tr>
<td></td>
<td></td>
<td>40% of 100Vac</td>
<td>40Vac, 200ms</td>
</tr>
<tr>
<td></td>
<td></td>
<td>70% of 100Vac</td>
<td>70Vac, 500ms</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0% of 200Vac</td>
<td>0Vac, 20ms</td>
</tr>
<tr>
<td></td>
<td></td>
<td>40% of 200Vac</td>
<td>80Vac, 200ms</td>
</tr>
<tr>
<td></td>
<td></td>
<td>70% of 200Vac</td>
<td>140Vac, 500ms</td>
</tr>
<tr>
<td>Voltage interruptions</td>
<td>EN 61000-4-11</td>
<td>0% of 200Vac (=0V)</td>
<td>5000ms</td>
</tr>
<tr>
<td>Voltage sags</td>
<td>SEMI F47</td>
<td>Dips on the input voltage according to SEMI F47 standard</td>
<td>1000ms</td>
</tr>
<tr>
<td></td>
<td></td>
<td>80% of 120Vac (96Vac)</td>
<td>1000ms</td>
</tr>
<tr>
<td></td>
<td></td>
<td>70% of 120Vac (84Vac)</td>
<td>500ms</td>
</tr>
<tr>
<td></td>
<td></td>
<td>50% of 120Vac (60Vac)</td>
<td>200ms</td>
</tr>
<tr>
<td>Powerful transients</td>
<td>VDE 0160</td>
<td>Over entire load range</td>
<td>750V, 1.3ms</td>
</tr>
</tbody>
</table>

*) Criterion A is fulfilled for output current up to 15A.
**) Do not use longer wires than 30m for the shut-down input or use an additional protection.

### EMC Emission

According generic standards: EN 61000-6-3 and EN 61000-6-4

<table>
<thead>
<tr>
<th>Phenomenon</th>
<th>Standard</th>
<th>Condition</th>
<th>Criterion</th>
</tr>
</thead>
<tbody>
<tr>
<td>Conducted emission input lines</td>
<td>EN 55011, EN 55032, FCC Part 15, CISPR 11, CISPR 32</td>
<td>Class B</td>
<td></td>
</tr>
<tr>
<td>Conducted emission output lines</td>
<td>IEC/CISPR 16-1-2, IEC/CISPR 16-2-1</td>
<td>10dB higher than average limits for DC power port according EN 61000-6-3 ***)</td>
<td></td>
</tr>
<tr>
<td>Radiated emission</td>
<td>EN 55011, EN 55032</td>
<td>Class B</td>
<td></td>
</tr>
<tr>
<td>Harmonic input current</td>
<td>EN 61000-3-2</td>
<td>fulfilled for class A equipment</td>
<td></td>
</tr>
<tr>
<td>Voltage fluctuations, flicker</td>
<td>EN 61000-3-3</td>
<td>fulfilled **(*) ***)</td>
<td></td>
</tr>
</tbody>
</table>

This device complies with FCC Part 15 rules.

Operation is subjected to following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

***) Tested with constant current loads, non-pulsing

***) Restrictions apply for applications in residential, commercial and light-industrial environments, where local DC power networks according to EN 61000-6-3 are involved. No restrictions for all kinds of industrial applications.

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Switching Frequencies

The power supply has four converters with four different switching frequencies included. One is nearly constant. The others are input voltage and load dependent.

<table>
<thead>
<tr>
<th>Switching frequency 1</th>
<th>105kHz</th>
<th>Resonant converter, nearly constant</th>
</tr>
</thead>
<tbody>
<tr>
<td>Switching frequency 2</td>
<td>1kHz to 150kHz</td>
<td>Boost converter, input voltage and load dependent</td>
</tr>
<tr>
<td>Switching frequency 3</td>
<td>1kHz to 100kHz</td>
<td>PFC converter, input voltage and load dependent</td>
</tr>
<tr>
<td>Switching frequency 4</td>
<td>25kHz to 45kHz</td>
<td>Aux. converter, input voltage and load dependent</td>
</tr>
</tbody>
</table>

18. ENVIRONMENT

Operational temperature*) -25°C to +70°C (-13°F to 158°F) reduce output power according Fig. 18-1
Storage temperature -40 to +85°C (-40°F to 185°F) for storage and transportation
Output derating 24W/°C 60-70°C (140°F to 158°F)
Humidity**) 5 to 95% r.H. IEC 60068-2-30
Vibration sinusoidal 2-17.8Hz: ±1.6mm; 17.8-500Hz: 1g (***) IEC 60068-2-6
Shock 15g 6ms, 10g 11ms (***) IEC 60068-2-27
Altitude 0 to 2000m (0 to 6560ft) without any restrictions
2000 to 6000m (6560 to 20000ft) reduce output power or ambient temperature, see Fig. 18-2
Altitude derating 60W/1000m or 5°C/1000m > 2000m (6500ft), see Fig. 18-2
Over-voltage category III IEC 62103, EN 50178, altitudes up to 2000m
II altitudes from 2000m to 6000m
Degree of pollution 2 IEC 62103, EN 50178, not conductive

*) Operational temperature is the same as the ambient or surrounding temperature and is defined as the air temperature 2cm below the unit.

**) Do not energize while condensation is present.

***) Higher levels allowed when using the wall mounting bracket ZM2.WALL

Fig. 18-1 Output current vs. ambient temp.

Fig. 18-2 Output current vs. altitude

All parameters are specified at 48V, 20A, 230Vac, 25°C ambient and after a 5 minutes run-in time unless otherwise noted.
19. PROTECTION FEATURES

<table>
<thead>
<tr>
<th>Feature</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Output protection</td>
<td>Electronically protected against overload, no-load and short-circuits*)</td>
</tr>
<tr>
<td>Output over-voltage protection</td>
<td>typ. 58.8Vdc max. 60Vdc</td>
</tr>
<tr>
<td>Degree of protection</td>
<td>IP 20</td>
</tr>
<tr>
<td>Penetration protection</td>
<td>&gt; 5mm</td>
</tr>
<tr>
<td>Over-temperature protection</td>
<td>yes</td>
</tr>
<tr>
<td>Input transient protection</td>
<td>MOV (Metal Oxide Varistor)</td>
</tr>
<tr>
<td>Internal input fuse</td>
<td>included</td>
</tr>
</tbody>
</table>

*) In case of a protection event, audible noise may occur.

20. SAFETY FEATURES

<table>
<thead>
<tr>
<th>Feature</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Input / output separation</td>
<td>SELV, IEC/EN 60950-1</td>
</tr>
<tr>
<td>Isolation resistance</td>
<td>&gt; 100MOhm</td>
</tr>
<tr>
<td>PE resistance</td>
<td>&lt; 0.1Ohm</td>
</tr>
<tr>
<td>Touch current (leakage current)</td>
<td>typ. 0.39mA / 1.0mA max. 0.56mA / 1.43mA typ. 0.90mA / 2.25mA max. 0.50mA / 1.21mA max. 0.71mA / 1.73mA max. 1.18mA / 2.82mA</td>
</tr>
</tbody>
</table>

*) double or reinforced insulation
21. Dielectric Strength

The output voltage is floating and has no ohmic connection to the ground. Type and factory tests are conducted by the manufacturer. Field tests may be conducted in the field using the appropriate test equipment which applies the voltage with a slow ramp (2s up and 2s down). Connect all input-terminals together as well as all output poles before conducting the test. When testing, set the cut-off current settings to the value in the table below.

<table>
<thead>
<tr>
<th>Type test</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type test</td>
<td>60s</td>
<td>2500Vac</td>
<td>3000Vac</td>
<td>500Vac</td>
</tr>
<tr>
<td>Factory test</td>
<td>5s</td>
<td>2500Vac</td>
<td>2500Vac</td>
<td>500Vac</td>
</tr>
<tr>
<td>Field test</td>
<td>5s</td>
<td>2000Vac</td>
<td>2000Vac</td>
<td>500Vac</td>
</tr>
<tr>
<td>Cut-off current setting</td>
<td>&gt; 20mA</td>
<td>&gt; 20mA</td>
<td>&gt; 40mA</td>
<td>&gt; 1mA</td>
</tr>
</tbody>
</table>

To fulfill the PELV requirements according to EN60204-1 § 6.4.1, we recommend that either the + pole, the – pole or any other part of the output circuit shall be connected to the protective earth system. This helps to avoid situations in which a load starts unexpectedly or can not be switched off when unnoticed earth faults occur.

B*) When testing input to DC-OK ensure that the max. voltage between DC-OK and the output is not exceeded (column D). We recommend connecting DC-OK pins and the output pins together when performing the test.
22. APPROVALS AND FULLFILLED STANDARDS

UL 508
UL Certificate
Listed equipment for category NMTR - Industrial Control Equipment
Applicable for US and Canada
E-File: E198865

IEC 60950-1
IECEE CB SCHEME
CB Scheme Certificate
General safety requirements for Information Technology Equipment (ITE)

UL 60950-1
UL Certificate
Recognized component for category QOQ - Information Technology Equipment (ITE)
Applicable for US and Canada
E-File: E137006

ATEX
Agency Certificate (Bureau Veritas)
EN 60079-0 Explosive atmospheres - General requirements
EN 60079-7, EN 60079-15 Equipment protection by type of protection "e" and "n"
Certificate: EPS 14 ATEX 1 638 X
Temperature Code: T3
Type of Protection: nA nC

IECEx
IECEx Certificate
IEC 60079-0 Explosive atmospheres - General requirements
IEC 60079-7, IEC 60079-15 Equipment protection by type of protection "e" and "n"
Certificate: IECEx EPS 14.0007 X
Temperature Code: T3
Type of Protection: nA nC

Class I Div 2
CSA Certificate
Power Supplies for Hazardous Location
Applicable for Canada and US
CSA Class: 5318-01 (Canada), 5318-B1 (USA)
Temperature Code: T3
Groups: A, B, C and D

Marine (DNV GL)
DNV-GL Certificate
DNV-GL Type approved product
Certificate: TAA00002JT
Temperature: Class D
Humidity: Class B
Vibration: Class C
EMC: Class A
Enclosure: Class A

dnvgl.com/af

Marine (ABS)
ABS Design Assessment Certificate
ABS (American Bureau of Shipment) assessed product
Certificate: 17-HG1599236-PDA

Marine (DNV GL)

ABS

IEC 60068-2-60
Corrosion
Manufacturer's Declaration (Online Document)
Environmental Tests, Flowing Mixed Gas Corrosion Test
Test Ke - Method 4
H2S: 10ppb
NO2: 200ppb
Cl2: 10ppb
SO2: 200ppb
Test Duration: 3 weeks, which simulates a service life of at least 10 years

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23. REGULATORY COMPLIANCE

**EU Declaration of Conformity**

- The CE mark indicates conformance with the
- EMC directive
- Low-voltage directive (LVD)
- RoHS directive

**REACH Directive**

- Manufacturer's Statement
- EU-Directive regarding the Registration, Evaluation, Authorisation and Restriction of Chemicals

**EAC TR Registration**

- Registration for the Eurasian Customs Union market (Russia, Kazakhstan, Belarus)
24. **Physical Dimensions and Weight**

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Width</td>
<td>125mm</td>
</tr>
<tr>
<td>Height</td>
<td>124mm</td>
</tr>
<tr>
<td>Depth</td>
<td>127mm</td>
</tr>
<tr>
<td>Weight</td>
<td>1900g</td>
</tr>
</tbody>
</table>

The DIN-rail height must be added to the unit depth to calculate the total required installation depth.

- **DIN-Rail:** Use 35mm DIN-rails according to EN 60715 or EN 50022 with a height of 7.5 or 15mm.
- **Housing material:** Aluminium body, steel cover
- **Installation clearances:** See chapter 2

---

![Front view](Fig. 2-1)

![Side view](Fig. 2-2)

---

Dez. 2020 / Rev. 1.3 DS-QS40.481-EN

All parameters are specified at 48V, 20A, 230Vac, 25°C ambient and after a 5 minutes run-in time unless otherwise noted.
25. ACCESSORIES

25.1. ZM2.WALL - WALL MOUNTING BRACKET
This bracket is used to mount specific DIMENSION units onto a flat surface without utilizing a DIN-Rail.

25.2. UF20.481 - BUFFER MODULE

This buffer unit is a supplementary device for DC 48V power supplies. It delivers power to bridge typical mains failures or extends the hold-up time after turn-off of the AC power. In times when the power supply provides sufficient voltages, the buffer unit stores energy in integrated electrolytic capacitors. In case of mains voltage fault, this energy is released again in a regulated process.

The buffer unit does not require any control wiring. It can be added in parallel to the load circuit at any given point. Buffer units can be added in parallel to increase the output ampacity or the hold-up time.
25.3. YR40.482 - REDUNDANCY MODULE

The YR40.482 is equipped with two input channels (20A each), which are individually decoupled by utilizing mosfet technology. The output current can go as high as 40A. Using mosfets instead of diodes reduces the heat generation and the voltage drop between input and output. The YR40.482 does not require an additional auxiliary voltage and is self-powered even in case of a short circuit across the output. Due to the low power losses, the unit is very slender and only requires 46mm width on the DIN-rail.

Fig. 3-1 Typical 1+1 Redundant configuration for 20A with a dual redundancy module
26. APPLICATION NOTES

26.1. REPETITIVE PULSE LOADING

Typically, a load current is not constant and varies over time. This power supply is designed to support loads with a higher short-term power demand (=BonusPower®). The short-term duration is hardware controlled by an output power manager and is available on a repeated basis. If the BonusPower® load lasts longer than the hardware controller allows it, the output voltage will dip and the next BonusPower® is available after the BonusPower® recovery time (see chapter 6) has elapsed.

To avoid this, the following rules must be met:

a) The power demand of the pulse must be below 150% of the nominal output power.
b) The duration of the pulse power must be shorter than the allowed BonusPower® time. (see output section)
c) The average (R.M.S.) output current must be below the specified continuous output current.
   If the R.M.S. current is higher, the unit will respond with a thermal shut-down after a period of time. Use the maximum duty cycle curve (Fig. 4-2) to check if the average output current is below the nominal current.
d) The duty cycle must be below 0.75.

Example: A load is powered continuously with 480W (= 50% of the rated output load). From time to time a peak power of 1440W (= 150% of the rated output load) is needed for 1 second.

The question is: How often can this pulse be supplied without overloading the power supply?

- Make a vertical line at P_{PEAK} = 150% and a horizontal line where the vertical line crosses the P_0 = 50% curve. Read the max. duty cycle from the duty cycle-axis (= 0.37)
- Calculate the required pause (base load) length T_0:
- Result: The required pause length = 1.7s
- Max. repetition rate = pulse + pause length = 2.7s

More examples for pulse load compatibility:

<table>
<thead>
<tr>
<th>P_{PEAK}</th>
<th>P_0</th>
<th>T_{PEAK}</th>
<th>T_0</th>
<th>P_{PEAK}</th>
<th>P_0</th>
<th>T_{PEAK}</th>
<th>T_0</th>
</tr>
</thead>
<tbody>
<tr>
<td>1440W</td>
<td>960W</td>
<td>1s</td>
<td>&gt;25s</td>
<td>1440W</td>
<td>480W</td>
<td>0.1s</td>
<td>&gt;0.16s</td>
</tr>
<tr>
<td>1440W</td>
<td>0W</td>
<td>1s</td>
<td>&gt;1.3s</td>
<td>1440W</td>
<td>480W</td>
<td>1s</td>
<td>&gt;1.6s</td>
</tr>
<tr>
<td>1200W</td>
<td>480W</td>
<td>1s</td>
<td>&gt;0.75s</td>
<td>1440W</td>
<td>480W</td>
<td>3s</td>
<td>&gt;4.9s</td>
</tr>
</tbody>
</table>
26.2. **Peak Current Capability**

The power supply can deliver peak currents (up to several milliseconds) which are higher than the specified short term currents.

This helps to start current demanding loads. Solenoids, contactors and pneumatic modules often have a steady state coil and a pick-up coil. The inrush current demand of the pick-up coil is several times higher than the steady-state current and usually exceeds the nominal output current (including the BonusPower®). The same situation applies when starting a capacitive load.

The peak current capability also ensures the safe operation of subsequent circuit breakers of load circuits. The load branches are often individually protected with circuit breakers or fuses. In case of a short or an overload in one branch circuit, the fuse or circuit breaker need a certain amount of over-current to open in a timely manner. This avoids voltage loss in adjacent circuits.

The extra current (peak current) is supplied by the power converter and the built-in large sized output capacitors of the power supply. The capacitors get discharged during such an event, which causes a voltage dip on the output. The following two examples show typical voltage dips:

- **Fig. 4-3** Peak load with 2x the nominal current for 50ms, typ.
  - 40A Peak load (resistive) for 50ms
  - Output voltage dips from 48V to 37.9V.

- **Fig. 4-4** Peak load with 5x the nominal current for 5ms, typ.
  - 100A Peak load (resistive) for 5ms
  - Output voltage dips from 48V to 28.9V.

Please note: The DC-OK relay triggers when the voltage dips more than 10% for longer than 1ms.

<table>
<thead>
<tr>
<th>Peak current voltage dips</th>
<th>typ. from 48V to 37.9V at 40A for 50ms, resistive load</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>typ. from 48V to 34.9V at 100A for 2ms, resistive load</td>
</tr>
<tr>
<td></td>
<td>typ. from 48V to 28.9V at 100A for 5ms, resistive load</td>
</tr>
</tbody>
</table>

26.3. **External Input Protection**

The unit is tested and approved for branch circuits up to 30A (U.S.A.) and 32A (IEC). An external protection is only required if the supplying branch has an ampacity greater than this. Check also local codes and local requirements. In some countries local regulations might apply.

If an external fuse is necessary or utilized, minimum requirements need to be considered to avoid nuisance tripping of the circuit breaker. A minimum value of 16A B- or C-Characteristic breaker should be chosen, when the unit is used at AC100 and AC120V mains voltages (including AC 230V). If the unit is used only at AC 230V mains, a 10A B- or C-Characteristic breaker is sufficient.
26.4. CHARGING OF BATTERIES

This power supply is not recommended to charge lead-acid or maintenance free batteries. The recommended end-of-charge voltage of 55.0V (at 20°C) for four 12V VRLA lead-acid batteries in series can not be supplied from the QS40.481 unit.

26.5. OUTPUT CIRCUIT BREAKERS

Standard miniature circuit breakers (MCB's or UL1077 circuit breakers) are commonly used for AC-supply systems and may also be used on DC branches.

MCB's are designed to protect wires and circuits. If the ampere value and the characteristics of the MCB are adapted to the wire size that is used, the wiring is considered as thermally safe regardless of whether the MCB opens or not.

To avoid voltage dips and under-voltage situations in adjacent 48V branches which are supplied by the same source, a fast (magnetic) tripping of the MCB is desired. A quick shutdown within 10ms is necessary corresponding roughly to the ride-through time of PLC's. This requires power supplies with high current reserves and large output capacitors. Furthermore, the impedance of the faulty branch must be sufficiently small in order for the current to actually flow. The best current reserve in the power supply does not help if Ohm's law does not permit current flow. The following table has typical test results showing which B- and C-Characteristic MCBs magnetically trip depending on the wire cross section and wire length.

![Test circuit](image)

Maximal wire length*) for a fast (magnetic) tripping:

<table>
<thead>
<tr>
<th>MCB Power Supply</th>
<th>AC</th>
<th>DC</th>
</tr>
</thead>
<tbody>
<tr>
<td>Find</td>
<td>0.75mm²</td>
<td>1.0mm²</td>
</tr>
<tr>
<td>C-2A</td>
<td>68m</td>
<td>89m</td>
</tr>
<tr>
<td>C-3A</td>
<td>53m</td>
<td>75m</td>
</tr>
<tr>
<td>C-4A</td>
<td>44m</td>
<td>57m</td>
</tr>
<tr>
<td>C-6A</td>
<td>18m</td>
<td>25m</td>
</tr>
<tr>
<td>C-8A</td>
<td>9m</td>
<td>12m</td>
</tr>
<tr>
<td>C-10A</td>
<td>8m</td>
<td>11m</td>
</tr>
<tr>
<td>C-13A</td>
<td>4m</td>
<td>5m</td>
</tr>
<tr>
<td>B-6A</td>
<td>39m</td>
<td>50m</td>
</tr>
<tr>
<td>B-10A</td>
<td>21m</td>
<td>29m</td>
</tr>
<tr>
<td>B-13A</td>
<td>13m</td>
<td>21m</td>
</tr>
<tr>
<td>B-16A</td>
<td>7m</td>
<td>9m</td>
</tr>
<tr>
<td>B-20A</td>
<td>2m</td>
<td>3m</td>
</tr>
</tbody>
</table>

*) Don’t forget to consider twice the distance to the load (or cable length) when calculating the total wire length (+ and – wire).
26.6. Parallel Use to Increase Output Power

Power supplies from the same series (Q-Series) can be paralleled to increase the output power. The output voltage shall be adjusted to the same value (±100mV) in “Single use” mode with the same load conditions on all units, or the units can be left with the factory settings. After the adjustments, the jumper on the front of the unit shall be moved from “Single use” to “Parallel use”, in order to achieve load sharing. The “Parallel use” mode regulates the output voltage in such a manner that the voltage at no load is approx. 4% higher than at nominal load. See also chapter 6. If no jumper is plugged in, the unit is in “Single use” mode. Factory setting is also “Single use” mode.

If more than three units are connected in parallel, a fuse or circuit breaker with a rating of 30A or 32A is required on each output. Alternatively, a diode or redundancy module can also be utilized. Energize all units at the same time to avoid the overload Hiccup PLUS mode. It also might be necessary to cycle the input power (turn-off for at least five seconds), if the output was in Hiccup PLUS mode due to overload or short circuits and the required output current is higher than the current of one unit.

Keep an installation clearance of 15mm (left / right) between two power supplies and avoid installing the power supplies on top of each other. Do not use power supplies in parallel in mounting orientations other than the standard mounting orientation (terminals on the bottom of the unit) or in any other condition where a derating of the output current is required (e.g. altitude, above 60°C, ...).

Pay attention that leakage current, EMI, inrush current, harmonics will increase when using multiple power supplies.

26.7. Parallel Use for Redundancy

Power supplies can be paralleled for redundancy to gain higher system availability. Redundant systems require a certain amount of extra power to support the load in case one power supply unit fails. The simplest way is to put two power supplies in parallel. This is called a 1+1 redundancy. In case one power supply unit fails, the other one is automatically able to support the load current without any interruption. Redundant systems for a higher power demand are usually built in a N+1 method. E.g. five power supplies, each rated for 20A are paralleled to build a 80A redundant system. For N+1 redundancy the same restrictions apply as for increasing the output power, see also chapter 4.6.

Please note: This simple way to build a redundant system does not cover failures such as an internal short circuit in the secondary side of the power supply. In such a case, the defective unit becomes a load for the other power supplies and the output voltage can not be maintained any more. This can be avoided by utilizing redundancy modules, which have decoupling devices (diodes or mosfets) included. Further information and wiring configurations can be found in chapter 3.3.

Recommendations for building redundant power systems:

a) Use separate input fuses for each power supply. A separate source for each supply when possible increases the reliability of the redundant system.

b) Set the power supply into “Parallel Use” mode.

c) Monitor the individual power supply units. Therefore, use the DC-OK relay contact of the QS40 power supply.

d) It is desirable to set the output voltages of all units to the same value (± 100mV) or leave it at the factory setting.
26.8. Series Operation

Power supplies of the same type can be connected in series for higher output voltages. It is possible to connect as many units in series as needed, providing the sum of the output voltage does not exceed 150Vdc. Voltages with a potential above 60Vdc are not SELV any more and can be dangerous. Such voltages must be installed with a protection against touching.

Earthing of the output is required when the sum of the output voltage is above 60Vdc.

Avoid return voltage (e.g. from a decelerating motor or battery) which is applied to the output terminals.

Keep an installation clearance of 15mm (left / right) between two power supplies and avoid installing the power supplies on top of each other. Do not use power supplies in series in mounting orientations other than the standard mounting orientation (terminals on the bottom of the unit).

Pay attention that leakage current, EMI, inrush current, harmonics will increase when using multiple power supplies.

26.9. Inductive and Capacitive Loads

The unit is designed to supply any kind of loads, including capacitive and inductive loads. If extreme large capacitors, such as EDLCs (electric double layer capacitors or “UltraCaps”) with a capacitance > 1F are connected to the output, the unit might charge the capacitor in the HiccupPLUS mode (see chapter 6).


Loads such as decelerating motors and inductors can feed voltage back to the power supply. This feature is also called return voltage immunity or resistance against Back- E.M.F. (Electro Magnetic Force).

This power supply is resistant and does not show malfunctioning when a load feeds back voltage to the power supply. It does not matter whether the power supply is on or off.

The maximum allowed feed-back-voltage is 63Vdc. The absorbing energy can be calculated according to the built-in large sized output capacitor which is specified in chapter 6.
26.11. Operation on Two Phases

The power supply can also be used on two-phases of a three-phase-system. Such a phase to phase connection is allowed as long as the supplying voltage is below 240V+10%

26.12. Use in a Tightly Sealed Enclosure

When the power supply is installed in a tightly sealed enclosure, the temperature inside the enclosure will be higher than outside. In such situations, the inside temperature defines the ambient temperature for the power supply. The following measurement results can be used as a reference to estimate the temperature rise inside the enclosure.

The power supply is placed in the middle of the box, no other heat producing items are inside the box

- Enclosure: Rittal Typ IP66 Box PK 9522 100, plastic, 254x180x165mm
- Load: 48V, 16A; (=80%) load is placed outside the box
- Input: 230Vac
- Temperature inside enclosure: 65.6°C (in the middle of the right side of the power supply with a distance of 2cm)
- Temperature outside enclosure: 24.1°C
- Temperature rise: 41.5K

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All parameters are specified at 48V, 20A, 230Vac, 25°C ambient and after a 5 minutes run-in time unless otherwise noted.
26.13. MOUNTING ORIENTATIONS

Mounting orientations other than all terminals on the bottom require a reduction in continuous output power or a limitation in the maximum allowed ambient temperature. The amount of reduction influences the lifetime expectancy of the power supply. Therefore, two different derating curves for continuous operation can be found below:

**Curve A1**  Recommended output current.

**Curve A2**  Max allowed output current (results in approximately half the lifetime expectancy of A1).

![Fig. 4-6 Mounting Orientation A (Standard orientation)](image)

![Fig. 4-7 Mounting Orientation B (Upside down)](image)

![Fig. 4-8 Mounting Orientation C (Table-top mounting)](image)

![Fig. 4-9 Mounting Orientation D (Horizontal cw)](image)

![Fig. 4-10 Mounting Orientation E (Horizontal ccw)](image)

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